

Case Docket No. PHN 17,326

THE COMMISSIONER OF PATENTS AND TRADEMARKS, Washington, D.C. 20231

Enclosed for filing is the patent application of Inventor(s):

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Henri S.A. Handels, Marcel S.B. Bachus, Johannes W.J.M. Scheuermann

For: Display Device

**ENCLOSED ARE:**

- ☒ Associate Power of Attorney;  
☐ Information Disclosure Statement, Form PTO-1449 and copies of documents listed therein;  
☒ Preliminary Amendment;  
☒ Specification (8 Pages of Specification, Claims, & Abstract);  
☒ Declaration and Power of Attorney:  
     (2 Pages of a ☐ fully executed ☒ unsigned Declaration);  
☒ Drawing (2 sheets of ☐ informal ☒ formal sheets);  
☒ Certified copy of Europe application Serial No. **99200671.8**  
☒ Other: Authorization Pursuant to 37 C.F.R. 1.136;  
☐ Assignment to

**FEE COMPUTATION**

CLAIMS AS FILED				
FOR	NUMBER FILED	NUMBER EXTRA	RATE	BASIC FEE - 760.00
Total Claims	10 - 20 =	0	X \$18 =	0.00
Independent Claims	1 - 3 =	0	X \$78 =	0.00
Multiple Dependent Claims, if any			\$260 =	0.00
TOTAL FILING FEE . . . . .			=	\$760.00

Please charge Deposit Account No. 14-1270 in the amount of the total filing fee indicated above, plus any deficiencies. The Commissioner is also hereby authorized to charge any other fees which may be required, except the issue fee, or credit any overpayment to Account No. 14-1270.

☐ Amend the specification by inserting before the first line the sentence: --This is a continuation-in-part of application Serial No. , filed .--.

**CERTIFICATE OF EXPRESS MAILING**Express Mail Mailing Label No. **EL335549737**

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 I hereby certify that this paper and/or fee is being deposited with the United States Postal Service "Express Mail Post Office to Addressee" service under 37 C.F.R. 1.10 on the date indicated above and is addressed to the Commissioner of Patents and Trademarks, Washington, D.C. 20231.

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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of

Atty. Docket

Triepels et al.

PHN 17,326

Serial No.

Filed: Concurrently

Title: Display Device

Commissioner of Patents and Trademarks  
Washington, D.C. 20231

PRELIMINARY AMENDMENT

Sir:

Prior to examination, please amend the above-identified  
application as follows:

In the Specification

Page 1,	above line 1,	insert as a centered heading: --BACKGROUND OF THE INVENTION--;
	line 19,	insert as a centered heading: --SUMMARY OF THE INVENTION--;
	lines 20-21,	delete "of the type described above,";
	line 24,	delete "the invention is characterized in that";
	line 25,	change "foil" (1 <sup>st</sup> and 2 <sup>nd</sup> occurrences) to --laminar substrate--;
	line 27,	change "foil" to --laminar substrate--;

Page 2, line 30, insert as a centered heading:  
 --BRIEF DESCRIPTION OF THE DRAWINGS--;

line 31, delete in entirety;

Page 3, line 11, insert as a centered heading:  
 --DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS--;

line 14, change "two" to --first and second--;

line 31, change "foil" to --laminar substrate--;

line 32, change "foil" to --laminar substrate--;

line 33, change "foil" to --laminar substrate--;

Page 4, line 11, change "foil" to --laminar substrate--;

line 16, change "foil" to --laminar substrate--;

line 21, change "foil" to --laminar substrate--;

line 24, change "foil" to --laminar substrate--;

line 25, change "foil" to --laminar substrate--;

line 26, change "foil" to --laminar substrate--;

line 27, after "the" (first occurrence) insert  
 --first-- and change "5" to --3--.

### In The Claims

1. (Amended) A display device comprising a first substrate which is provided with a conductor pattern for electrically connecting pixels [in an electrically conducting manner, characterized in that at least a part of the substrate of a foil is] , and having a laminar substrate having opposed sides which are both provided with electrically conducting patterns [on both sides of the foil], which patterns are [mutually through-connected in an] electrically

[conducting manner] connected via at least one [opening in the foil]  
through-connection between the opposed sides of the laminar  
substrate.

Claim 4, line 2, change "foil" to --laminar substrate--.  
Claim 6, line 1, change "foil" to --laminar substrate--.  
Claim 8, line 2, change "foil" to --laminar substrate--.  
Claim 9, line 3, delete "interpositioned".

#### In The Abstract

Page 8, last line, delete "Fig. 5".

#### Remarks

The specification and claims have been amended to correct informalities in language and grammar and to add headings in accordance with MPEP Section 601.

The above amendments are submitted to place this application in proper U.S. format. Entry of the amendment and an early action on the merits are solicited.

Respectfully submitted,

By   
F. Bruce Faller, Reg. No. 29,532  
Attorney  
(914) 333-9627

Display device .

The invention relates to a display device comprising a first substrate which is provided with a conductor pattern for connecting pixels in an electrically conducting manner. A conductor pattern may be understood to mean both a pattern of exclusively column and row conductors and a more extensive pattern in which drive ICs are incorporated.

Such display devices, notably liquid crystal display devices, are very generally used in, for example, measuring equipment but also in, for example, portable telephones. Moreover, electroluminescent display devices based on (organic) LEDs find an increasingly wider application.

With the on-going miniaturization of electronics, it is possible, on the one hand, to realize more standard drive electronics on the substrate. On the other hand, the need for offering customer-oriented solutions, realizing, for example extra functions, increases simultaneously. Parts of the conductor pattern on the first substrate then become so long that, due to their length, they have a too high resistance. The voltage loss caused thereby leads to too low drive voltages at the area of the pixels, which is at the expense of the correct adjustment of the grey scale or may even lead to non-excitation of the pixel.

It is, inter alia, an object of the invention to provide a display device of the type described above, in which, in a reliable manner, the surface of the first substrate is provided with low-ohmic conductors which are connected to the exterior while simultaneously obtaining a maximum freedom of design.

To this end, the invention is characterized in that at least a part of the substrate of a foil is provided with electrically conducting patterns on both sides of the foil, which patterns are mutually through-connected in an electrically conducting manner via at least one opening in the foil.

The conductor patterns are preferably realized as metal patterns, with each of the metals being chosen from the group of gold, silver and nickel. The conductor pattern may

assume any desired shape. Due to the choice of the low-ohmic metals as a material for the conductor patterns, the length of a conductor track does not have any influence or hardly has any influence on the resistance. This means that the conductor patterns can be laid around the display section, if desired, and can be connected at any arbitrary place with a conductor for a further (external) contact, for example, a connector.

A first embodiment of a display device according to the invention is characterized in that the conductor pattern on the first substrate is connected to an electrically conducting pattern on the foil at the area of a through-connection. By providing the through-connections just along an edge of the actual display section (i.e. close to the pixels), the resistance of the conductor pattern (usually ITO tracks) hardly influences the total resistance.

A further embodiment of a display device according to the invention is characterized in that the foil is flexible. Direct external contacts can be realized via such a flexible foil, but alternatively, such a foil can be bent around an edge of the substrate, with the conductor pattern being connected in a customary manner (for example, via anisotropic conductance) to a metallization pattern of, for example, a printed circuit board.

Another embodiment of a display device according to the invention is characterized in that electrically conducting patterns on both sides of the foil form a cross-connection. The use of such cross-connections further increases the number of possibilities of designing the circuit to be realized on the foil.

The invention is applicable to display devices which are based on liquid crystal effects or other electro-optical effects, in which an electro-optical material is present between two substrates. Such an embodiment is characterized in that the display device comprises a second substrate and an electro-optical material between the two substrates, each provided with picture electrodes defining pixels together with the interpositioned electro-optical material.

The display device may also be based on an electroluminescent effect.

These and other aspects of the invention are apparent from and will be elucidated with reference to the embodiments described hereinafter.

In the drawings:

Fig. 1 is a diagrammatic plan view of a part of a first embodiment of a display device according to the invention,

Fig. 2 is a diagrammatic cross-section taken on the line II-II in Fig. 1,

Fig. 3 shows diagrammatically a variant of a part of Fig. 2,

Fig. 4 shows another variant of a part of Fig. 2,

Fig. 5 is a diagrammatic plan view of a part of a second embodiment of a display device according to the invention, while

Fig. 6 is a diagrammatic cross-section taken on the line VI-VI in Fig. 5, and

Figs. 7 and 8 are cross-sections taken on the lines VII-VII and VIII-VIII in Fig.

The Figures are diagrammatic and not to scale; corresponding components are generally denoted by the same reference numerals.

Fig. 1 is a diagrammatic plan view and Fig. 2 is a cross-section of a part of a display device, in this example a liquid crystal display device comprising a liquid crystal cell 1 with a twisted nematic liquid crystal material 2 which is present between two transparent substrates 3, 4 of, for example, glass or synthetic material, provided with electrodes 5, 6 in this embodiment. The device further comprises polarizers (not shown) whose direction of polarization is, for example, mutually crossed perpendicularly. The device also comprises orientation layers (not shown) which orient the liquid crystal material on the inner walls of the substrates, in this embodiment in such a way that the cell has a twist angle of 90 degrees. In this embodiment, the liquid crystal material has a positive optical anisotropy and a positive dielectric anisotropy. When the electrodes 5, 6 are energized with an electric voltage, the molecules, and hence the directors, direct themselves to the fields. The cell 1 is bounded by a cell wall or sealing edge 7.

The transparent electrodes 5, 6 of, for example, ITO (indium tin oxide) which mutually cross each other in this embodiment and define pixels at the area of the crossings must be provided with drive voltages. These may be applied externally, for example, via conducting tracks on a support, for example a printed circuit board.

In the embodiment shown in Fig. 1, the electrodes 5 are provided with drive voltages by means of a drive circuit (IC) 12 mounted on the first substrate 3. The electrodes 5 (and, by means of methods customary in LCD technology, also the electrodes 6) are connected via bumps 13. Other bumps 13 contact conductor patterns 14' on a foil 15. According to the invention, the foil (of, for example, polyimide) is provided with a conductor pattern on both sides. In this embodiment, the foil is flexible and has a metal pattern on one side, for example, a gold pattern 14 which defines connecting conductors. The gold pattern 14' on the other side

consists of contact areas only in this embodiment, which are connected in an electrically conducting manner to the pattern 14 via through-connections (or vias) 16. If necessary, the contact areas 14' are connected via conductors 5' to the bumps 13. The conductors 5' are not necessarily made of ITO but may be alternatively made of a metal or form part of a pattern of polysilicon tracks when (LT) poly-transistors instead of the drive IC are used for the connection.

In the embodiment of Fig. 3, use is made of an extra anisotropic conductor 16, in this embodiment a polyimide copper foil with for example conducting copper tracks transverse to the foil, for the electrical contact between the conductor 14' and the conductor 5 (now there is no IC 12).

Fig. 4 shows a variant in which the foil 15 with conductors 14 (as described above) extends as far as the edge 17 of the substrate 3. Fig. 4 clearly shows that a foil as described with reference to Fig. 2 can be bent around the substrate 3 so as to contact conductor tracks 19 on the surface of, for example, a printed circuit board 20, for example, via anisotropic conductors 18.

Fig. 5 and Fig. 6 show a variant in which a foil 15 on the substrate 3 has openings (denoted by means of dot-and-dash lines 21) for a display device 1 (for example, a poly LED display device or, as in this embodiment, an LCD display device) and an IC 12. The conductors 5, 14, 14' are shown arbitrarily for the sake of the example but are considered to form a functional whole. As is apparent from Fig. 5, it is possible to provide a pattern of conductors 14 on the surface of the foil 15, which pattern contacts the pattern 14' at the area of vias (through-connections) 16. In this manner it is possible, on the one hand, to contact the conductor tracks 5, analogously to Fig. 3. On the other hand, it is possible to locally interrupt a conductor track 14 at the area of vias on one side of the foil 15 and to realize the connection via through-connections 16 to a conductor track 14' on the other side of the foil 15. (Figures 7,8). In this embodiment, the greater part of the foil 15 (notably at the area of the conductor patterns 14, 14' and the through-connections) is secured to the substrate 5, for example, by means of an adhesive connection. If desired, all connections to external contacts may be realized on one side of the substrate, but connections from different sides are alternatively possible. Since the conductor pattern 14 is made of a low-ohmic material (gold, silver, nickel), there is a great freedom of design, while voltage losses due to long conductor tracks do not occur or hardly occur.

The invention is of course not limited to the embodiments shown, but many variations are possible within the scope of the invention. For example, instead of liquid crystal



material, other electro-optical materials such as electrophoretic or electrochromic materials may be used.

In summary, the invention relates to the use in a display device (LCD, OLED) of a (flexible) foil which is provided on both sides with low-ohmic, interconnected conductor patterns, thus providing a great freedom of design.

The invention resides in each and every novel characteristic feature and each and every combination of characteristic features.

## CLAIMS:

1. A display device comprising a first substrate which is provided with a conductor pattern for connecting pixels in an electrically conducting manner, characterized in that at least a part of the substrate of a foil is provided with electrically conducting patterns on both sides of the foil, which patterns are mutually through-connected in an electrically  
5 conducting manner via at least one opening in the foil.

2. A display device as claimed in claim 1, characterized in that the electrically conducting patterns on both sides of the foil are metal patterns.

3. A display device as claimed in claim 2, characterized in that the metals are chosen from the group of gold, silver and nickel.

4. A display device as claimed in claim 1, characterized in that the conductor pattern on the first substrate is connected to an electrically conducting pattern on the foil at the  
15 area of a through-connection.

5. A display device as claimed in claim 4, characterized in that the part of the foil provided with the through-connections is secured to the substrate.

20 6. A display device as claimed in claim 1, characterized in that the foil is flexible.

7. A display device as claimed in claim 4, characterized in that at least one of the electrically conducting patterns contacts a conductor pattern on a further support.

25 8. A display device as claimed in claim 1, characterized in that electrically conducting patterns realized on both sides of the foil form a cross-connection.

9. A display device as claimed in claim 1, characterized in that the display device comprises a second substrate and an electro-optical material between the two substrates, each

provided with picture electrodes defining pixels together with the interpositioned electro-optical material.

10. A display device as claimed in claim 1, characterized in that the display device  
5 comprises an electroluminescent material.

11. A display device as claimed in claim 1, characterized in that the display device  
comprises a liquid crystal material.

## ABSTRACT:

A flexible foil having double-sided conductor patterns of a satisfactorily conducting material (gold, silver, nickel) is used in the interconnection of conductor patterns of a display device (LCD, OLED), which enhances the freedom of design.

5 Fig. 5

Fig. 5

1/2

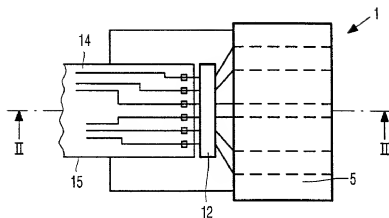


FIG. 1

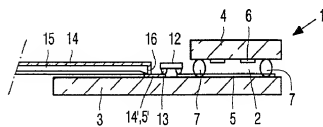


FIG. 2

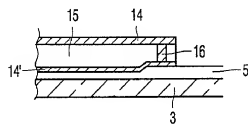


FIG. 3

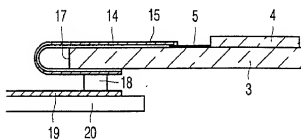


FIG. 4

2/2

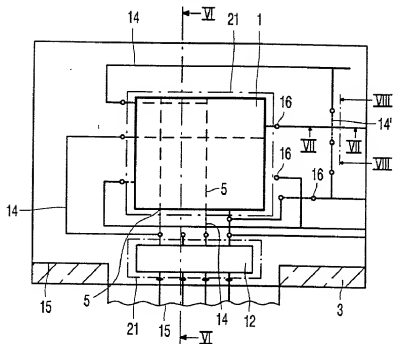


FIG. 5

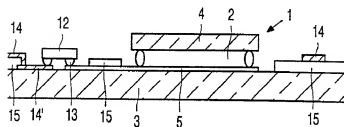


FIG. 6

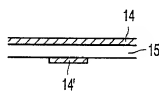


FIG. 7

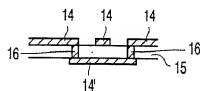


FIG. 8

# DECLARATION and POWER OF ATTORNEY

ATTORNEY'S DOCKET NO.:  
PHN 17.326 US

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

**"Display device"**

the specification of which (check one)

☐ Is attached hereto.

☐ was filed on \_\_\_\_\_ as Application Serial No. \_\_\_\_\_ and was amended on \_\_\_\_\_ (if applicable).

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by the amendment(s) referred to above.

I acknowledge the duty to disclose information which is material to patentability of this application in accordance with Title 37, Code of Federal Regulations, §1.56(a).

I hereby claim foreign priority benefits under Title 35, United States Code, § 119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

## PRIOR FOREIGN APPLICATION(S)

COUNTRY	APP. NUMBER	DATE OF FILING (DATE, MONTH, YEAR)	PRIORITY CLAIMED UNDER 35 U.S.C. 119
Europe	99200671.8	8 March 1999	YES

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35 United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

## PRIOR UNITED STATES APPLICATION(S)

APPLICATION SERIAL NUMBER	FILING DATE	STATUS (PATENTED, PENDING, ABANDONED)

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

**POWER OF ATTORNEY:** As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith. (list name and registration number)

Algy Tamoshunas, Reg. No. 27,677

Jack E. Haken, Reg. No. 26,902

SEND CORRESPONDENCE TO: Corporate Patent Counsel; U.S. Philips Corporation; 580 white Plains Road; Tarrytown, NY 10591	DIRECT TELEPHONE CALLS TO: (name and telephone No.) (914) 332-0222
--	--

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Dated:		Inventor's Signature:	
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Residence & Citizenship	City <b>Heerlen</b>	State of Foreign Country <b>The Netherlands</b>	Country of Citizenship <b>The Netherlands</b>
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Dated:		Inventor's Signature:	
Full Name of in Inventor	Last Name <b>BACHUS</b>	First Name <b>Marcel</b>	Middle Name <b>S.B.</b>
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Full Name of in Inventor	Last Name <b>SCHEUERMANN</b>	First Name <b>Johannes</b>	Middle Name <b>W.J.M.</b>
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Dated:		Inventor's Signature:	
Full Name of in Inventor	Last Name	First Name	Middle Name
Residence & Citizenship	City	State of Foreign Country	Country of Citizenship
Post Office Address	Street	City	State of Country      Zip Code



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In re Application of

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Serial No.

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Title: Display Device

Commissioner of Patents and Trademarks  
Washington, D.C. 20231

APPOINTMENT OF ASSOCIATES

Sir:

The undersigned Attorney of Record hereby revokes all prior appointments (if any) of Associate Attorney(s) or Agent(s) in the above-captioned case and appoints:

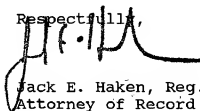
**F. BRICE FALLER**

**(Registration No. 29,532)**

c/o U.S. PHILIPS CORPORATION, Intellectual Property Department, 580 White Plains Road, Tarrytown, New York 10591, his Associate Attorney(s)/Agent(s) with all the usual powers to prosecute the above-identified application and any division or continuation thereof, to make alterations and amendments therein, and to transact all business in the Patent and Trademark Office connected therewith.

ALL CORRESPONDENCE CONCERNING THIS APPLICATION AND THE LETTERS PATENT WHEN GRANTED SHOULD BE ADDRESSED TO THE UNDERSIGNED ATTORNEY OF RECORD.

Respectfully,



Jack E. Haken, Reg. 26,902  
Attorney of Record

Dated at Tarrytown, New York  
this 29<sup>th</sup> day of February, 2000.